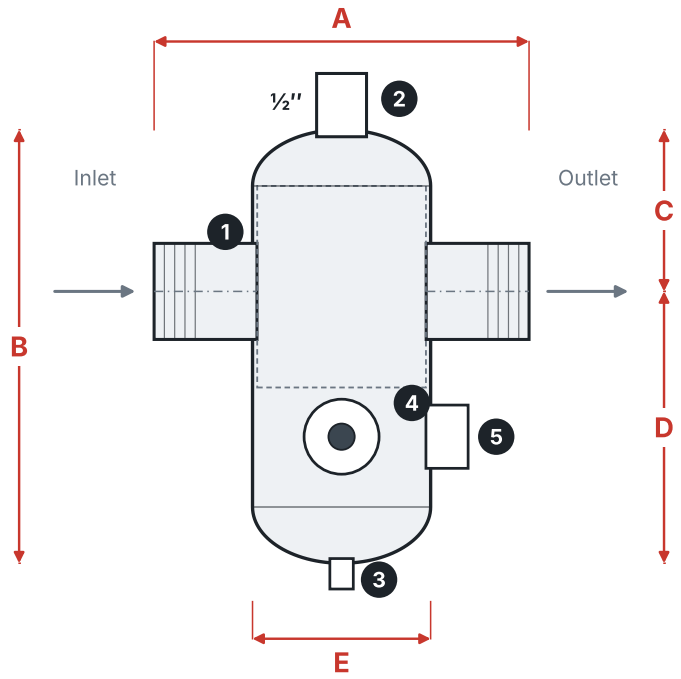
PRODUCT CUT SHEET

AIR125P

Air and dirt separator with dirt magnet

3-in-1: air, dirt and magnetite removal in one 304 stainless steel vessel.

17 gpm	G1½″	150 psi	210 °F
Flow at 4 ft/s	Connection size	Max. pressure	Max. temperature



CONNECTIONS

#	Port	Size and type
1	Inlet and outlet connections (2)	G1½″ union with 1¼″ press, sweat or FNPT tail
2	Air vent port	½″ FNPT
3	Drain	½″ GF
4	Dirt magnet port	dry well with removable rod
5	Fill port, on the side (expansion tank or system fill)	½″ GF

FUNCTIONS



Air removal

Pall ring coalescing medium merges micro-bubbles so they rise to the automatic vent.

Dirt removal

Slow water in the body lets dirt settle to the bottom for blowdown through the drain.

Magnetite removal

A 12,000 gauss neodymium rod in a dry well holds ferrous particles; pull the rod to release them.

Service

Side fill port for the expansion tank and system fill, so no separate fill tee is needed; magnet removed without draining the system.

CONSTRUCTION

Vessel	Ø 76 × 2 mm, 304 stainless steel
Coalescing element	Ø16 mm 304 stainless steel Pall rings filling the body between stainless steel mesh screens
Connections	G1½″ union with 1¼″ press, sweat or FNPT tail
Dirt magnet	Ø11.2 mm neodymium rod, M50 grade, 12,000 gauss, in a dry well

DIMENSIONS, MM / IN

	A	B	C	D	E
mm	160	185	69	116	76
in	6.3	7.3	2.7	4.6	3.0

A Width across the connection faces · **B** Overall height of the vessel · **C** Top of vessel to connection centerline · **D** Connection centerline to bottom of vessel · **E** Vessel outside diameter. Heights exclude the air vent, drain valve and fittings.

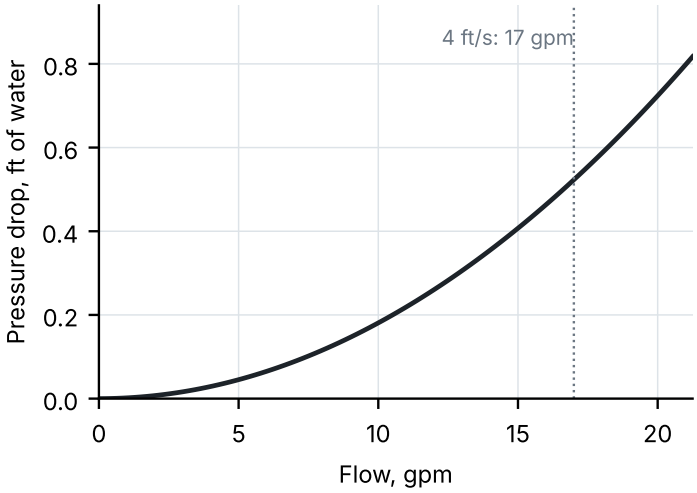
INCLUDED

Separator with two union connections and tails (specify press, sweat or FNPT when ordering), automatic air vent, drain valve, fill port plug, dirt magnet rod in its dry well.

AIR125P

Air and dirt separator with dirt magnet

PRESSURE DROP



Computed with 3D CFD of the vessel and its internals; pressure drop rises with the square of the flow. At 17 gpm: **0.52 ft (0.23 psi)**.

SIZING

Select the separator for the full system flow through it. The listed flow is the flow at 4 ft/s in the connection, a reference point and not a limit: the separator also works at higher flow, with higher pressure drop. At lower flow the water moves more slowly through the body and air and dirt removal improve.

Install on the supply side, after the boiler or chiller and before the pumps' suction where possible, where the water is hottest and pressure lowest, which is where air comes out of solution most readily.

TECHNICAL SPECIFICATIONS

Flow at 4 ft/s	17 gpm (3.8 m³/h) in the 33 mm connection bore
Pressure drop at 4 ft/s	0.52 ft
Max. operating pressure	150 psi (10 bar)
Operating temperature	32–210 °F (0–99 °C)
Fluids	Water, or water with up to 50 % glycol
Body and internals	304 stainless steel
Coalescing element	Ø16 mm 304 stainless steel Pall rings filling the body between stainless steel mesh screens
Dirt magnet	Removable neodymium rod magnet, M50 grade, 12,000 gauss, in a dry well (magnet rated to 194 °F / 90 °C)
Weight	3.6 lb (1.6 kg)
Water volume	approx. 0.2 US gal
Warranty	2 years

INSTALLATION

Install vertically with the vent at the top and full-size piping. Flow direction can be either way through the separator. Provide isolation valves so the magnet and drain can be serviced. Connect the expansion tank or the system fill line to the ½″ side fill port, or plug it.

MAINTENANCE

Open the drain periodically to blow down settled dirt. To release the collected magnetite, pull the rod out of its dry well: the magnetite drops to the bottom and is flushed out at the next blowdown. The automatic air vent needs no routine service.